



## OWNER'S MANUAL

# Flat Panel Digital X-ray Detector

---

Please read this manual carefully before operating your set and retain it for future reference.

14HQ701G-B

# CONTENTS

<b>OPEN SOURCE SOFTWARE NOTICE INFORMATION .....</b>	<b>3</b>
<b>ON CLEANING .....</b>	<b>3</b>
<b>GENERAL DESCRIPTION .....</b>	<b>4</b>
<b>NAMES AND FUNCTIONS OF COMPONENTS.....</b>	<b>7</b>
<b>ASSEMBLING BATTERY .....</b>	<b>15</b>
<b>REMOVING BATTERY .....</b>	<b>16</b>
<b>HOW TO USE MAIN CABLE HOLDER .....</b>	<b>18</b>
<b>SPECIFICATION AND DIMENSION OF EACH PART .....</b>	<b>19</b>
<b>ENVIRONMENTAL REQUIREMENT .....</b>	<b>23</b>
<b>INSTALLING CALIBRATION SOFTWARE .....</b>	<b>24</b>
<b>CONNECTION TYPE .....</b>	<b>25</b>
<b>LIMITED WARRANTY (USA) .....</b>	<b>36</b>
<b>LIMITED WARRANTY (CANADA).....</b>	<b>38</b>

# OPEN SOURCE SOFTWARE NOTICE INFORMATION ON CLEANING

To obtain the source code that is contained in this product, under GPL, LGPL, MPL, and other open source licenses that have the obligation to disclose source code, and to access all referred license terms, copyright notices and other relevant documents, please visit <https://opensource.lge.com>.

LG Electronics will also provide open source code to you on CD-ROM for a charge covering the cost of performing such distribution (such as the cost of media, shipping, and handling) upon email request to [opensource@lge.com](mailto:opensource@lge.com).

This offer is valid to anyone in receipt of this information for a period of three years after our last shipment of this product.

## For users in the United States

- United State federal law restricts this equipment to be used by or on the order of a physician.

## Indications for Use

- The Flat Panel Digital X-ray Detector 14HQ701G-B is indicated for digital imaging solution designed for general radiographic system for human anatomy. It is intended to replace film or screen based radiographic systems in all general purpose diagnostic procedures. Not to be used for mammography.

## Cybersecurity warnings and responsibilities

- Firmware update should be performed through LG Electronics or its distributor.
- If LG Electronics or its distributor instructs to update the firmware, update it immediately.

## Recommended Cleaning Chemicals

- Isopropanol 70 %
- Ethanol 70 %
- 0.9 % NaCl solution
- Biospot 500 ppm

## How to Use Cleaner

- Prior to cleaning, turn off the Detector and remove the power cable.
- Soak a soft cloth in a recommended cleaner, then lightly rub the screen with no more than 1 N of force.
- The cleaner could cause serious damage if it leaks inside the Detector while cleaning.
- Do not use benzene, thinner, acids or alkaline cleaners or other such solvents.
- Cleaning guidelines for Detector must only be carried out by medical professionals (doctors or nurses) and must not be handled by patients.

# GENERAL DESCRIPTION

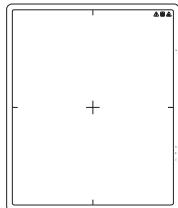
---

## Overview

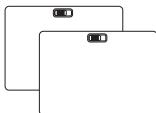
This model is an x-ray imaging device, a system that can acquire and process X-ray images as digital images. It utilizes amorphous silicon and a high-performance scintillator to ensure sharp high-definition image quality with the resolution of 3.6 lp/mm and the pixel pitches of 140  $\mu\text{m}$ . This device is a flat panel based X-ray image acquisition device. This device must be used in conjunction with an operating PC and an X-ray generator. This device can be used for digitizing and transferring X-ray images for radiological diagnosis. The data transmission between the detector and PC can be enabled with a wired (cable) or wireless connection.

# Product Components

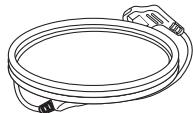
## Basic Accessories



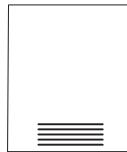
Detector



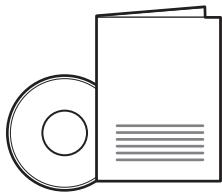
Battery 2 EA



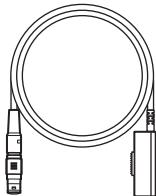
AC Power Cord for the AC Power Adapter



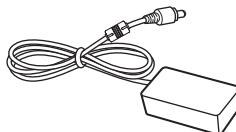
Inspection Report



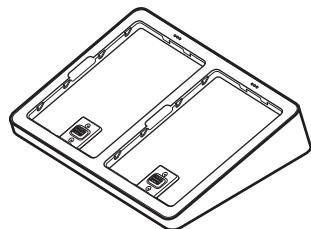
Owner's Manual/Regulatory Manual/Calibration Software



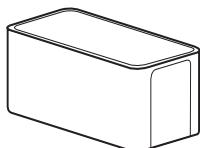
Main Cable



AC Power Adapter for Charger



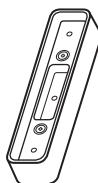
Battery Charger



Control Box

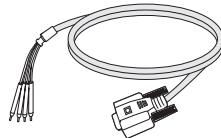


AC Power Cord for the Control Box

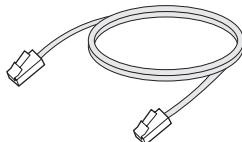


Main Cable Cradle

## Optional Accessories



Trigger Cable



LAN Cable

- Some models may not include optional accessories.

### CAUTION

- You must use the authorized components as per the specification below. Unauthorized components may cause damage and/or cause the product to malfunction.

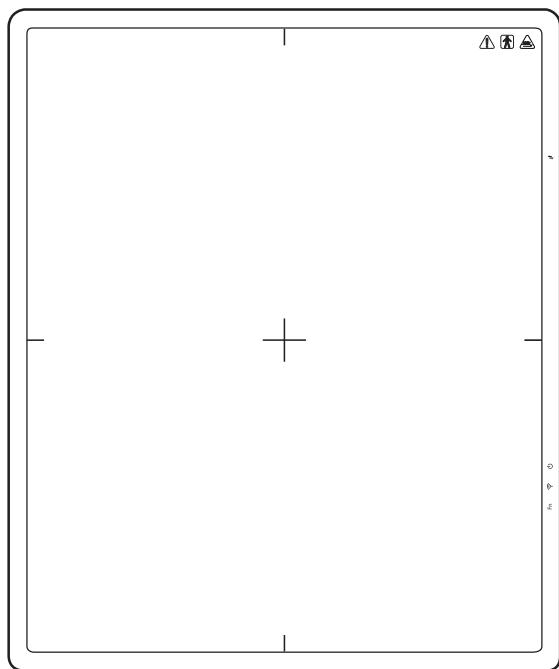
Component	Standard
LAN Cable	More than CAT5E Standard
Power Cord	US – Approved Medical grade regulation Others – Approved country safety regulation

- The AC/DC adapters etc. that are being used, with the exception of the upper components, must be supplied by the manufacturer.

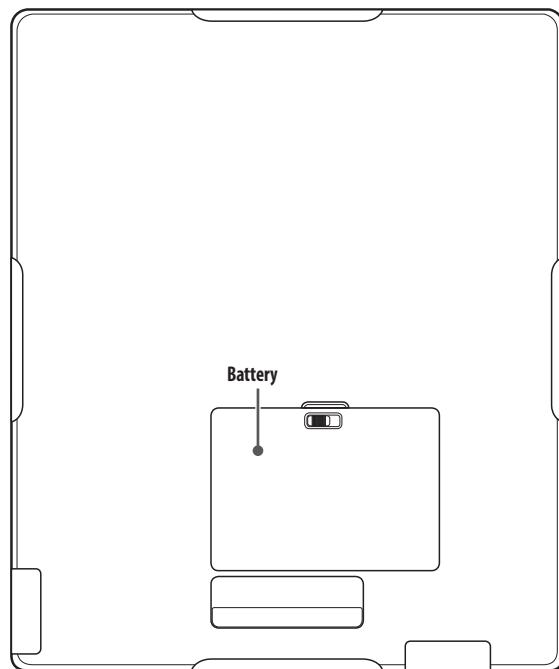
# NAMES AND FUNCTIONS OF COMPONENTS

## Detector

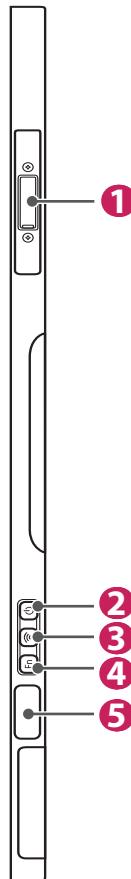
Front



Back



## Side



1	Connection to Main Cable
2	⊕ <ul style="list-style-type: none"><li>Power LED Indicator</li><li>Power button</li></ul>
3	WiFi <ul style="list-style-type: none"><li>Wired/Wireless LED Indicator</li><li>Wired/Wireless Connection Button</li></ul>
4	Fn <ul style="list-style-type: none"><li>Function Switch LED Indicator</li><li>Function Switch Button</li></ul>
5	OLED Indicator

## Button Information

Button	Description
 (Power button)	Press the Power button to turn the power on or off. <ul style="list-style-type: none"><li>– On: Press and hold for 1 sec or longer</li><li>– Off: Press and hold for 5 sec or longer</li></ul>
 (Wired/Wireless Connection button)	Press this button for at least one second to switch between the following connection modes, in respective order: Ethernet/Station/AP mode.
 (Function Switch button)	Press this button for at least one second to switch between the following menus, in respective order: Check connection mode, video acquisition, image auto save. The menu is shown on the OLED indicator. <ul style="list-style-type: none"><li>– Press and hold the <b>Fn</b> button for at least three seconds to change the on/off settings for each function.</li></ul>

### NOTE

- Press and hold the  and  buttons at the same time for at least ten seconds to restore to factory settings.

## LED Indicator

LED	Description	
 (Power LED Indicator)	Displays the power and battery status of the detector.	
Off	Power off	
White	Power on	
Orange	The battery level is greater than 10 % and less than 30%.	
Orange(blinking)	The battery level is less than 10%.	
 (Wired/Wireless LED Indicator)	Displays the connection mode status of the detector.	
Green	Ethernet connected	
Green(blinking)	Ethernet disconnected	
White	Wireless(Station/AP) connected	
White(blinking)	Wireless(Station/AP) disconnected	
 (LED Indicator for Function Switch)	Briefly lights up in green when the Function Switch button is used to change the on/off settings.	

### NOTE

- If the LED indicators show the following behavior, a system error may have occurred. Please contact the manufacturer.

-  (White(blinking)) +  (Green(blinking)) +  (Green(blinking))

## OLED Indicator

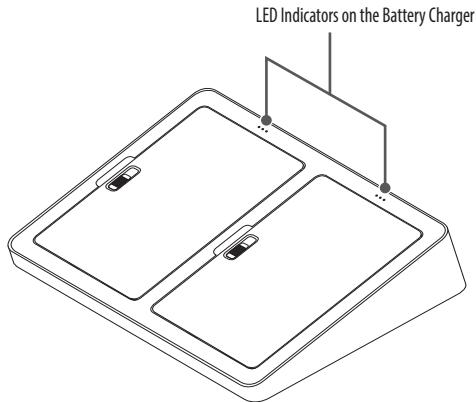
The OLED indicator displays the information below.

Connection Mode			Information
Ethernet	Station	AP	
999.999.999.999 Wired	999.999.999.999 STA SSID	999.999.999.999 AP AP SSID	Wired/STA/AP – Check Connection Mode (Ethernet/Station/AP).
Dynamic On	Dynamic On	Dynamic On	Dynamic On/Off – Video Acquisition
Auto save On (10/200)	Auto save On (10/200)	Auto save On (10/200)	Auto save On/Off (Up to 200 images) – Image Auto save

### ! NOTE

- The information displayed on the OLED indicator will vary depending on the connection mode (Ethernet/Station/AP).
- If left idle for ten seconds after pressing the Fn button, the OLED indicator turns off. When the OLED indicator is turned on again, the starting screen is displayed.

## Battery and Battery Charger



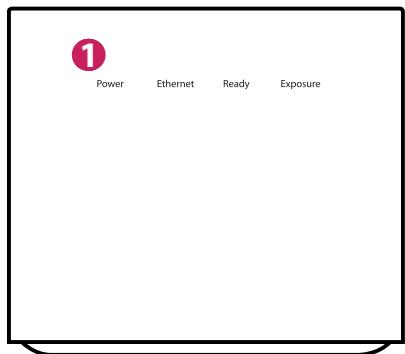
LED Indicators on the Battery Charger	Blinking	Blinking	Blinking	
Remaining Battery Levels	0 ~ 30 %	30 ~ 70 %	70 ~ 99 %	100 %
Battery Status	On charging			Completion of charging

### ! NOTE

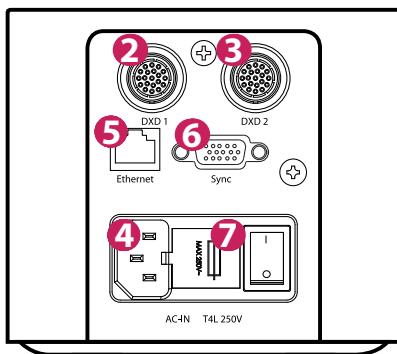
- Battery: Lithium ion polymer battery (charging time - Typ. 3 hours)
- Battery Charger: 2-port cradle type
- The remaining battery level and status for each battery can be checked through the LED indicators on the battery charger.
- If the LED indicator does not turn on when charging the battery, it may be a connection error. Please reinstall the battery.

# Control Box

## Front



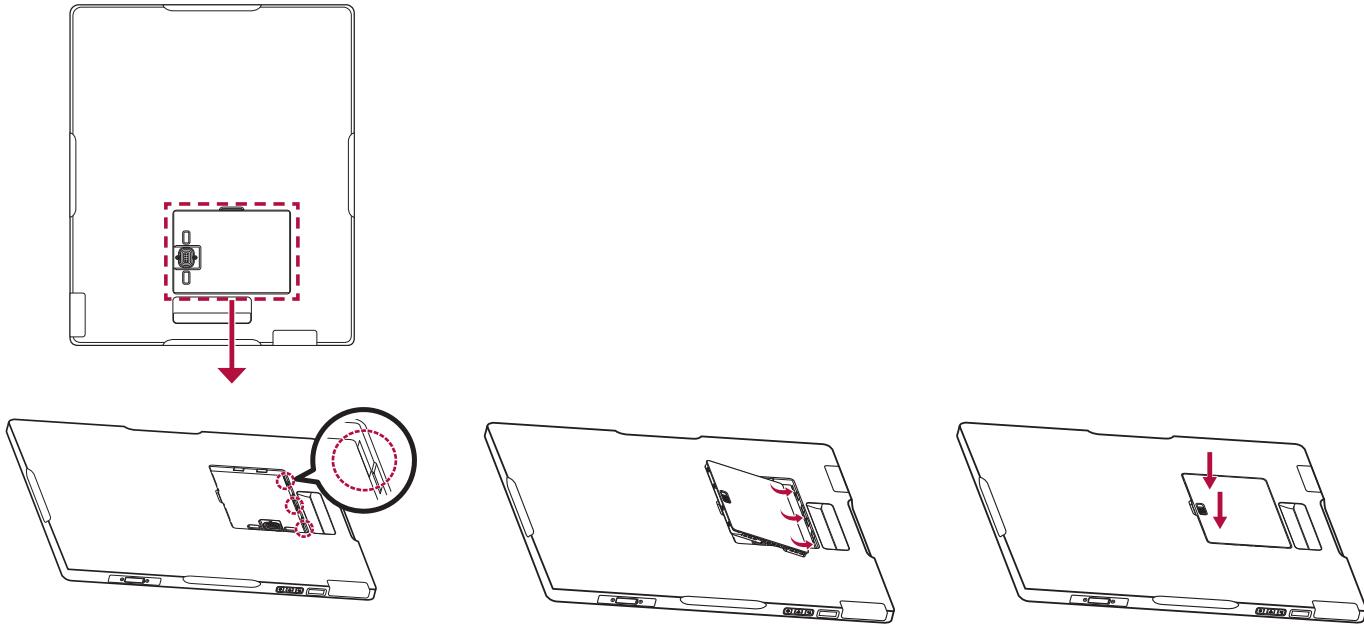
## Back



Number	LED Indicator	LED color	Description
<b>1</b>	Power	Green	Power normal operation
		Off	Power off (AC power cord no connection or Power error)
	Ethernet	Green	Ethernet normal operation
		Green(blinking)	On data communication
		Off	Ethernet disconnected
	Ready	Green	Ready signal from X-ray Generator is active
		Off	Ready signal from X-ray Generator is inactive
		Orange(blinking)	Power error
	Exposure	Orange	Exposure signal from X-ray Generator is active
		Off	Exposure signal from X-ray Generator is inactive
		Orange(blinking)	Power error

Number	Port	Description
2	DXD 1	Connects the Control Box to the Detector A. This connector supplies power (24 V — 2.1 A) to the Detector and transmits the X-ray generator's sync signal and Ethernet image data.
3	DXD 2	Connects the Control Box to the Detector B. This connector supplies power (24 V — 2.1 A) to the Detector and transmits the X-ray generator's sync signal and Ethernet image data. The Control Box supports connection to up to two detectors. One is for a bucky stand and the other is for a table(bed). Hospital X-ray examination rooms are typically equipped with both bucky stand and table type detectors. This makes it more convenient and efficient to use the detectors.
4	AC-IN	Connects the AC power cord.
5	Ethernet	An Ethernet port to transmit images/commands between the Detector and a PC.
6	Sync	Synchronizes the Detector and X-ray generator.
7	Fuse	Control box power fuses are 4 A, 250 V to Type T fuse. Power rating: T4L 250 V

# ASSEMBLING BATTERY

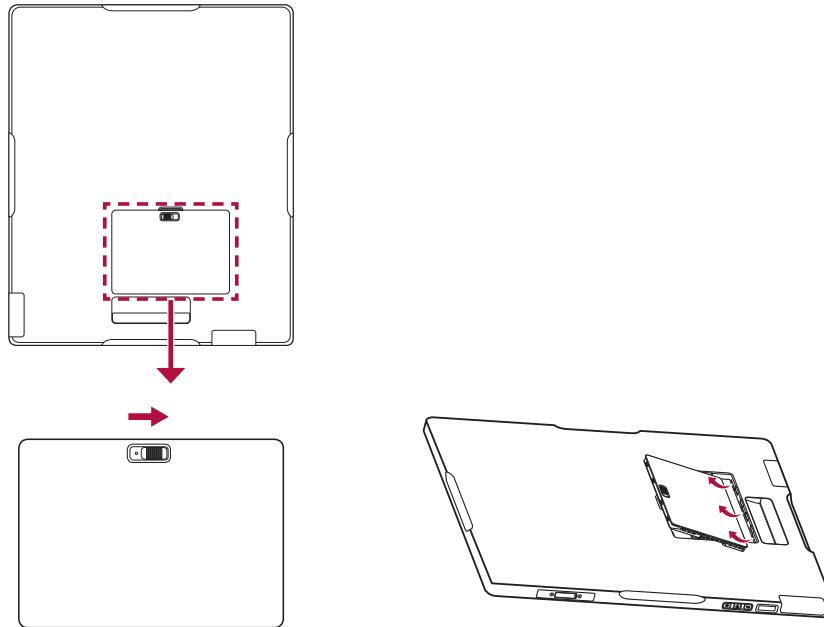


1 Check the direction of the holes located inside the detector.

2 Align the battery, and slide it into the holes inside the detector.

3 Press the other side to assemble the battery.

# REMOVING BATTERY



- 1 Slide the battery lock button in the direction shown in the figure.
- 2 Remove the battery by lifting it in the direction shown in the figure.

## Battery Hot-Swap

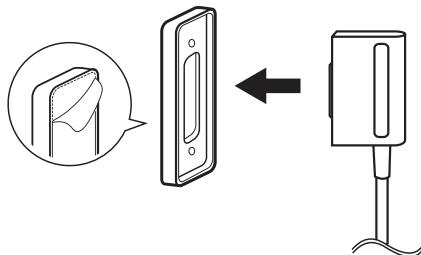
The detector is equipped with a hot-swappable battery. Hot-Swap is activated for one minute after the battery is removed from the detector.

### NOTE

- The detector will turn off if charged battery is not inserted on time.
- Data collection and calibration functions are not available during a Hot-Swap.

# HOW TO USE MAIN CABLE HOLDER

- 1 Clean the wall before attaching the holder to it.
- 2 Attach the main cable holder using adhesive tape on the back.
- 3 Store the main cable of the detector in the holder.



## ! NOTE

- The strength of the adhesive may be weakened depending on the environment. Avoid attaching the holder too high on the wall.
- Ensure that the holder is firmly fixed on the wall.
- Avoid storing anything other than the main cable.

# SPECIFICATION AND DIMENSION OF EACH PART

Specifications are subject to change without notice.

The symbol ~ means alternating current, and the symbol — means direct current.

## Specifications

### Detector

Item	Specifications
Model	14HQ701G
Sensor Type	a-Si TFT
Scintillator Type	CsI:TI
Total Pixel Matrix	2500 x 3052 pixels
Total Pixel Area	350 mm x 427.28 mm
Pixel Pitch	140 um
Effective Pixel Matrix	2488 x 3040 pixels
A/D Conversion	16 bits
Data transmission	802.11 a/b/g/n/ac Wireless LAN Standard, 150 Mbps Wired Gigabit Ethernet Standard, 500 Mbps
Cycle time	Typ. 4.5 Sec (Wired) Typ. 5 Sec (Wireless)
Image Transmission	Typ. 1.5 Sec (Wired) Typ. 2 Sec (Wireless)
Image Save	Stores up to 200 images
Semi-dynamic mode	5fps @ 140 um (full FOV)
Energy Range	40 kVp ~ 150 kVp
MTF	Typ. 84 % @ 0.5 lp/mm
DQE	Typ. 66 % @ 0.1 lp/mm

Item	Specifications
Size (Width x Height x Depth)	384.0 x 460.0 x 15.6 mm (15.1 x 18.1 x 0.6 inch)
Weight	Typ. 3.2 kg (7.0 lbs)
Window Materials	Carbon Fibre
Trigger Mode	Manual Mode Auto Mode (Auto Exposure Detection)
Power Consumption	Typ. 38 W
Wireless	Standard: 802.11 a/b/g/n/ac compliance Peak Mode: 867 Mbps Frequency: 2.4 GHz / 5 GHz Bandwidth: 20 MHz / 40 MHz / 80 MHz MIMO: 2x2
Rating	24 V — = 2.1 A
Applied part	Type: BF Location: The front side of the Detector (Effective area only)

### NOTE

- Maximum wireless signal rate derived from IEEE standard specifications. Actual data throughput will vary. Network conditions and environmental factors, including volume of network traffic, building materials and construction, and network overhead, lower actual data throughput rate.
- Recommended Maximum operable distance: 2 m (6.5 ft) (From the Access Point)
- Wireless antennas: The module adopts the latest 802.11ac technology. The transmitter of the module is powered by host equipment (Detector). The antennas are 2 printed-dipole antennas.
- Wireless module: 802.11 a/b/g/n/ac USB 2.0 module is implemented. It supports 2T2R (2 transmit 2 receive) MIMO technology, which delivers throughput up to 300 Mbps.
- Images can be saved by the X-ray generator while the power of the detector is turned on without connecting to a PC. To produce images, X-ray is irradiated at intervals of more than 10 seconds. Check and load the saved images from LG Acquisition Workstation Software.

Detector has been tested with below table's X-ray condition. This table is only for reference. The legally certified radiologist expert should control X-ray dose.

- Sensor Type: a-Si TFT, X-ray conditions

	Adult			
	SID (inch / cm)	Tube Voltage (kV)	Tube Current (mA)	Tube Current x Time (mAs)
Chest P-A	72 inch / 182.8 cm	110 kV	320 mA	3.2 mAs
C-spine LAT	72 inch / 182.8 cm	75 kV	200 mA	20 mAs
L-spine A-P	40 inch / 101.6 cm	70 kV	250 mA	25 mAs
Abdomen A-P	40 inch / 101.6 cm	75 kV	320 mA	20.48 mAs
Pelvic A-P	40 inch / 101.6 cm	70 kV	250 mA	25 mAs
Wrist A-P	40 inch / 101.6 cm	50 kV	250 mA	5 mAs
Elbow A-P	40 inch / 101.6 cm	55 kV	250 mA	5 mAs
Shoulder AP	40 inch / 101.6 cm	65 kV	200 mA	8 mAs
Foot A-P	40 inch / 101.6 cm	50 kV	250 mA	5 mAs
Ankle A-P	40 inch / 101.6 cm	55 kV	100 mA	6.4 mAs
Knee A-P	40 inch / 101.6 cm	60 kV	100 mA	8 mAs

- Sensor Type: Oxide TFT, X-ray conditions

	Adult			
	SID (inch / cm)	Tube Voltage (kV)	Tube Current (mA)	Tube Current x Time (mAs)
Chest P-A	72 inch / 182.8 cm	110 kV	320 mA	2.56 mAs
C-spine LAT	72 inch / 182.8 cm	75 kV	200 mA	16 mAs
L-spine A-P	40 inch / 101.6 cm	70 kV	250 mA	20 mAs
Abdomen A-P	40 inch / 101.6 cm	75 kV	250 mA	16 mAs
Pelvic A-P	40 inch / 101.6 cm	70 kV	250 mA	20 mAs
Wrist A-P	40 inch / 101.6 cm	50 kV	200 mA	4 mAs
Elbow A-P	40 inch / 101.6 cm	55 kV	200 mA	4 mAs
Shoulder AP	40 inch / 101.6 cm	65 kV	200 mA	6.4 mAs
Foot A-P	40 inch / 101.6 cm	50 kV	200 mA	4 mAs
Ankle A-P	40 inch / 101.6 cm	55 kV	100 mA	4.8 mAs
Knee A-P	40 inch / 101.6 cm	60 kV	100 mA	6.4 mAs

### NOTE

- In the case of the Oxide TFT X-ray condition table, it is only applicable to 14HQ901G-B and 17HQ901G-B models. If the condition table is applied to other models, the desired image may not be obtained.
- Regarding paediatric dosage, it should be much less than for an adult. The certified radiologist should pay special attention to paediatric X-ray dosage levels.

## ⚠ CAUTION

- Always use the detector in places that meet the following environmental requirements.

Item	Min	Max	Units
Temperature (Storage)	-20 (-4)	60 (140)	°C (°F)
Temperature (Operation)	10 (50)	35 (95)	°C (°F)
Humidity (Storage)	0	90	% , Non-condensing, Relative Humidity
Humidity (Operation)	0	80	
Pressure (Storage)	50	106	kPa
Pressure (Operation)	70	106	kPa

## GRID

Item	Recommended Specifications
SID	100 cm / 130 cm / 150 cm / 180 cm (39.3 inch / 51.1 inch / 59 inch / 70.8 inch)
Size	384 x 460 mm (15.1 x 18.1 inch)
Ratio	10 : 1
Frequency	215 Line / Inch
Inter Spacer	AL

## Battery

Item	Specifications
Model	LBS7222E
Size (Width x Height x Depth)	112.2 x 158 x 8.4 mm (4.4 x 6.2 x 0.3 inch)
Weight	Typ. 0.2 kg (0.4 lbs)
Output Nominal voltage	Typ. 7.7 V - - -
Operating Temperature	10 °C (50 °F) ~ 35 °C (95 °F)
Charging Time	When charged using the detector, Typ. 4 hours When two batteries are charged using the charger, Typ. 3 hours
Capacity	Typ. 4725 mAh, Min. 4300 mAh
Battery Performance	Typ. 7.5 hours (90-second shooting cycle, battery fully charged)

## ⚠ NOTE

- The capacity of the battery pack decreases as the usage period increases.
  - The longer the period of use, the higher the possibility that the detector's operating time has become shorter.
  - The battery pack can be replaced at the end of its life. To obtain a replacement, please contact the manufacturer.

## Battery Charger

Item	Specifications
Model	LG Battery Charger
Size (Width x Height x Depth)	268.4 x 54.9 x 186.9 mm (10.5 x 2.1 x 7.3 inch)
Weight	Typ. 0.52 kg (1.1 lbs) (excluding the battery)
Input	19 V--- 3.42 A
Output Nominal voltage	8.7 V---

## Battery Charger Adapter

Item	Specifications
Model	DA-65J19
Manufacturer	Asian Power Devices Inc. (APD)
Size (Width x Height x Depth)	134.0 x 59.8 x 31 mm (5.2 x 2.3 x 1.2 inch)
Weight	Typ. 0.34 kg (0.7 lbs)
Input	AC 100-240 V~ 50-60 Hz, 1.5 A-0.7 A
Output	19 V--- 3.42 A
Classification by protection type against Electric Shock	Class I equipment
Cable length	1.5 m (4.9 ft)

## Control Box

Item	Specifications
Model	LG Control Box
Size (Width x Height x Depth)	125.0 x 109.8 x 255.0 mm (4.9 x 4.3 x 10.0 inch)
Weight	Typ. 1.3 kg (2.8 lbs)
Input	AC 100-240 V~ 50/60 Hz, 1.4-0.7 A
Output	DXD 1 24 V--- 2.1 A, Trigger Signal, Ethernet Data from the detector A. DXD 2 24 V--- 2.1 A, Trigger Signal, Ethernet Data from the detector B. Ethernet An Ethernet port to transmit images/commands between the detector and a PC. Sync Synchronizes the detector and X-ray generator.

## Cables

Item	Length	Qty
Main Cable	7 m (22.9 ft)	1
LAN cable (Optional)	10 m (32.8 ft)	1
Power cord (110 V or 220 V)	1.5 m (4.9 ft)	2
Trigger Cable (Optional)	15 m (49.2 ft)	1

## ENVIRONMENTAL REQUIREMENT

### PC System Requirements

PC Specifications	
CPU	Intel i5
RAM	8 GB
Disk capacity	500 GB or more recommended
Network Card	Dual Ethernet 100/1000 Mbps
OS	Windows 7/8.1/10 (64 bit)
Monitor	Min Resolution 1920 x 1080
AP	Cisco models recommended (e.g. Linksys EA9200)

# INSTALLING CALIBRATION SOFTWARE

## How to Install

Launch the installation file of Calibration Software. After the installation file is launched, follow the instructions displayed on the screen to complete the installation.

## How to Uninstall

To remove Calibration Software from your PC, read and follow the steps below:

### Uninstall in the Control Panel

- 1 Click and launch Control Panel in your Start menu.
- 2 Select Programs and Features in Control Panel.
- 3 Select [LG DXD Calibration] from the list of the installed programs.
- 4 Select the [Delete] button when the screen for installation and uninstallation of the program appears.
- 5 Follow the on-screen prompts for proceeding uninstallation and click the [Next] button to complete uninstallation.

### Uninstall using the Installation File

Launch the installation file of Calibration Software and follow the instructions on the screen for uninstallation to complete the operation.

#### NOTE

- To uninstall the program using the installation file, make sure to run the installation file of the same version as the software installed in the PC.

# CONNECTION TYPE

## Connection of X-ray Generator - Detector

Select the trigger mode according to the image acquisition method.

- Auto mode: The detector automatically detects and acquires X-ray images.
- Manual mode: The detector recognizes the X-ray generator signals and acquires images.

## Connection of Detector - PC

The status of the connection between the detector and a PC

- Wired Mode: The wired connection between the detector and a PC through the Control Box
- Wireless (STA) mode: The wireless connection between the detector and a PC through a wireless AP
- Wireless (AP) mode: Wireless connection between the detector and a PC through the Soft AP function

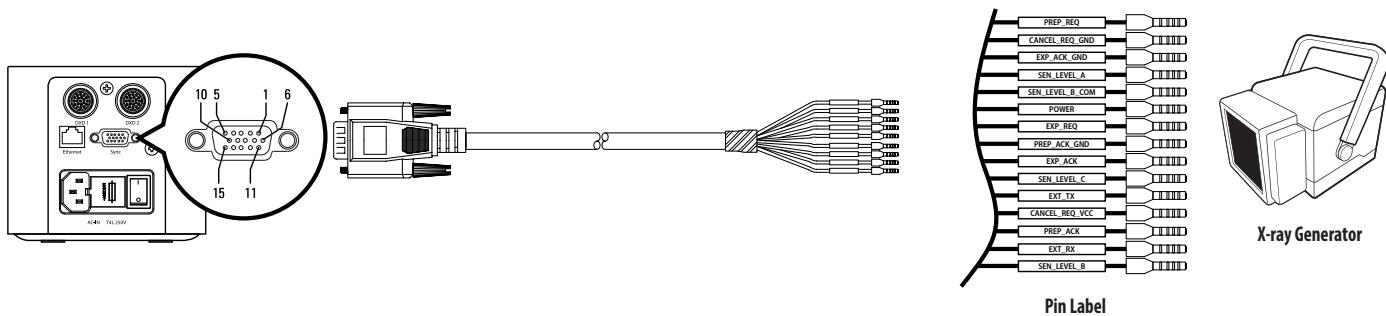
## Network Connection Mode

Select the network connection mode using  (Wired/Wireless Connection button).

- Press  (Wired/Wireless Connection button) for at least one second to switch between the following connection modes, in respective order: Ethernet/Station/AP mode.

## Trigger Cable

The trigger cable is connected to the control box and X-ray Generator. It can only be used in manual mode, and not in automatic mode.



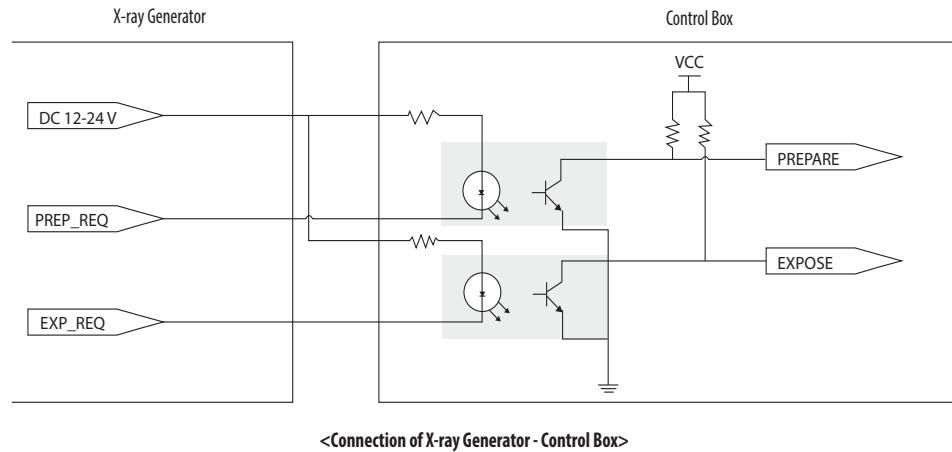
Number	Pin Label	Description
1	PREP_REQ	Prepare the signal from the X-ray generator to the control box.
2	CANCEL_REQ_GND	Cancel REQ ground.
3	EXP_ACK_GND	Signal ground
4	SEN_LEVEL_A	READY
5	SEN_LEVEL_B_COM	READY
6	POWER	Power: X-ray generator supply voltage (DC 12 V to 24 V)
7	EXP_REQ	Expose the signal from the X-ray generator to the control box.
8	PREP_ACK_GND	Prepare ground check.
9	EXP_ACK	Expose the acknowledgement signal from the control box to the X-ray generator.
10	SEN_LEVEL_C	READY
11	EXT_TX	READY
12	CANCEL_REQ_VCC	Cancel VCC request.
13	PREP_ACK	Prepare a confirmation signal from the control box to the X-ray generator.
14	EXT_RX	READY
15	SEN_LEVEL_B	READY

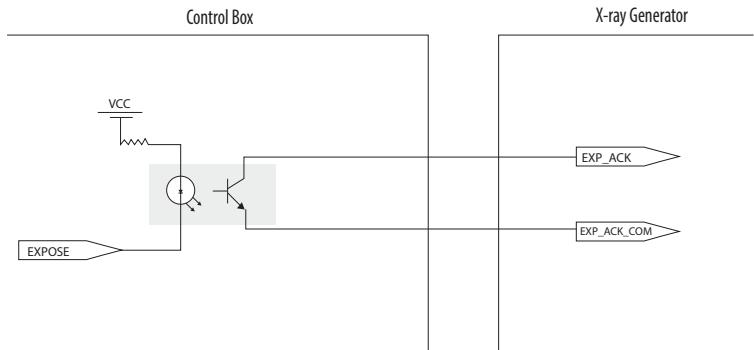
## ! NOTE

- Connection of trigger cable and X-ray generator is to be performed by qualified personnel. The description of each pin is in the common language for this industry.

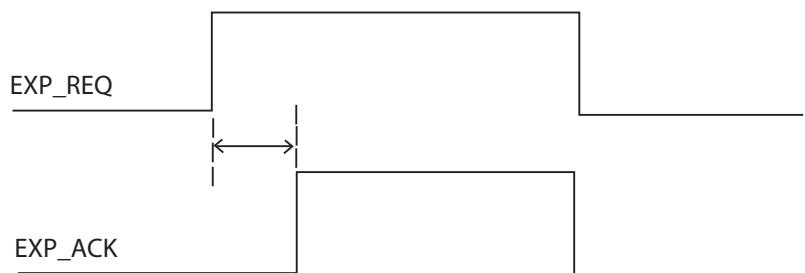
## Block diagram of Trigger Cable connection

ENGLISH





&lt;Assembly Diagram&gt;



&lt;Timing Chart&gt;

## Connecting Detector to PC (Wired Mode)

### A: Detector

### B: Main Cable

C: Control Box

D: LAN Cable

E:PC

## F: Object

## G: X-ray Switch

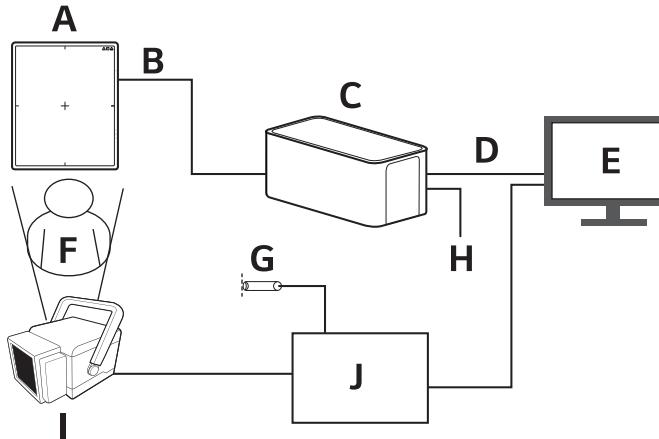
H: Power Cord (AC 100-240 V~)

## I: X-ray Generator

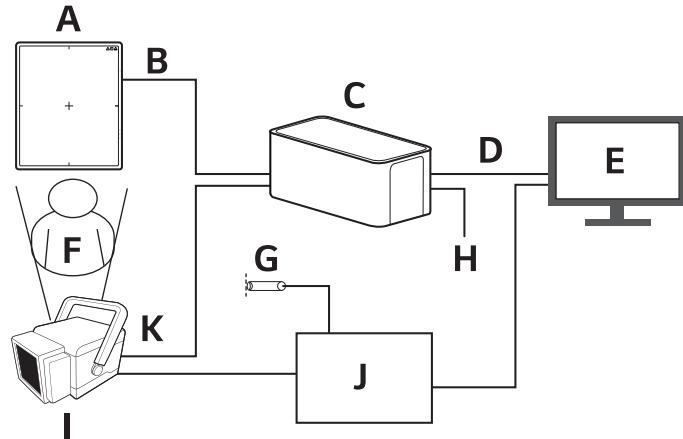
## J: X-ray Generator Interface

### K: Trigger Cable

### Auto Mode

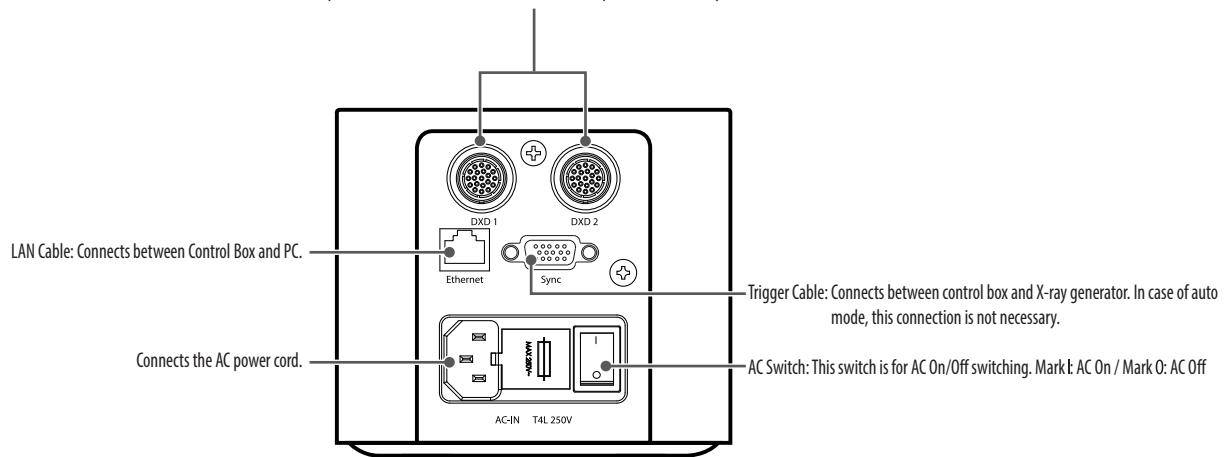


### Manual Mode



Main Cable: Connects the control box to the detector.

Up to two detectors can be connected, and both ports can be used by one detector.

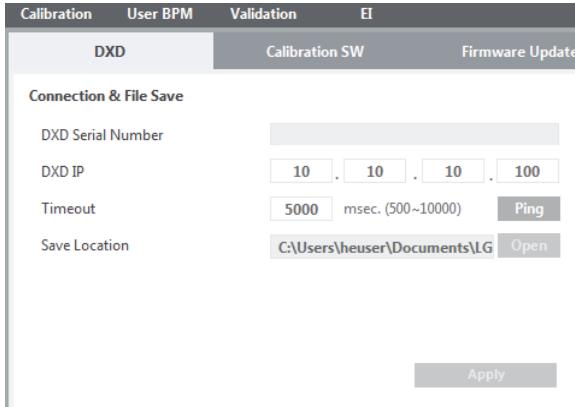


## Connect - Wired Connection

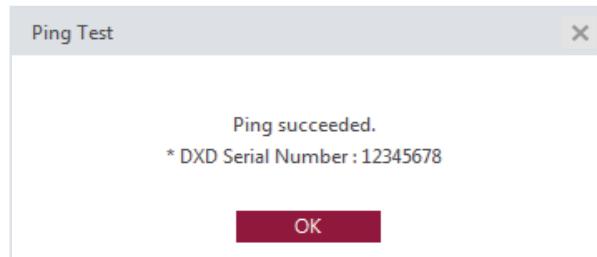
Use the LAN cable to connect a PC to the Control Box and connect the detector to the Control Box with the main cable. After connecting the cables, proceed to set up the PC as shown below.

- 1 Launch the [Network and Sharing Center] and click [Change adapter settings].
  - Control Panel > Network and Internet > Network and Sharing Center > Change adapter settings
- 2 Go to [Properties] in Local Area Connection.
- 3 Select [Internet Protocol Version 4 (TCP/IPv4)] and then click [Properties] to set the IP address as follows:
  - IP address: 10.10.10.2 ~ 10.10.10.254 (set an IP address other than 10.10.10.99, 10.10.10.100)
  - [Subnet Mask]: 255.255.255.0
  - [Default Gateway]: 10.10.10.1
  - Do not set up DNS.

- 4 Launch Calibration Software, go to (Settings) > [DXD] > [Connection & File Save] and enter the detector's IP (10.10.10.100). Click the [Ping] button to check the connection.



- Press the [Ping] button. If connected successfully, the following pop-up will appear:



## Connecting Detector to PC (Wireless Mode)

A: Detector

B: AP

C: LAN Cable

D: PC

E: Object

F: X-ray Switch

G: X-ray Generator

H: X-ray Generator Interface

I: Main Cable

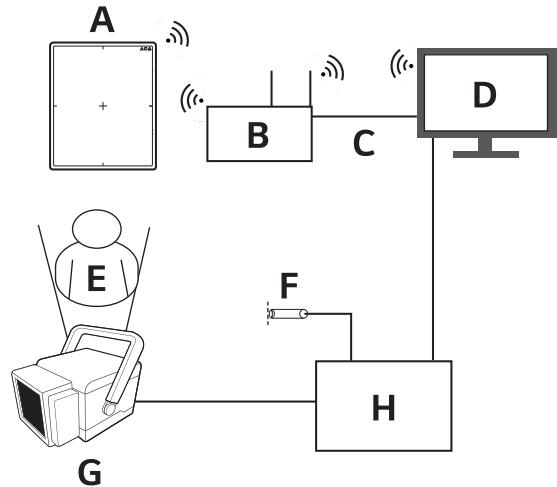
J: Control Box

K: Power Cord (AC 100-240 V~)

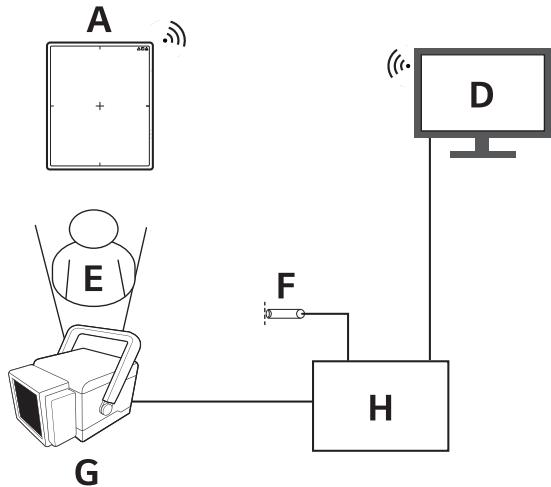
L: Trigger Cable

### Auto Mode

#### 1. Station mode (for the use of external AP)



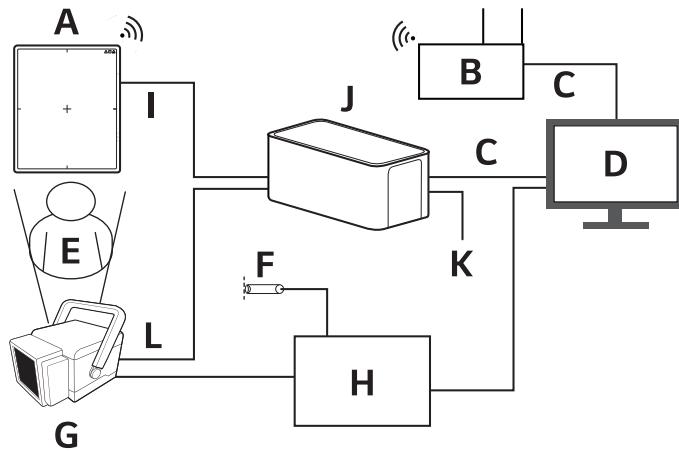
#### 2. AP mode (for the use of detector internal AP)



### NOTE

- Please install the AP and Detector as near as possible without obstacles in between them.

## Manual Mode



## Making connections-Wireless connection

1 The wireless factory default settings are as follows:

- Station mode (connection via external AP)
  - SSID: LGEDXD
- AP mode (connection via detector AP)
  - SSID: LGEDXD\_SOFTAP

2 It is possible to change the Wireless Settings using LG DXD Calibration Software.

- Please see "Wireless AP Settings" for details.

3 Press  (Wired/Wireless Connection button) for at least one second to switch between the following connection modes, in respective order: Ethernet/Station/AP mode.

4 The Connection method as below.

- Station mode
  - PC settings and connection with Detector are same with wired Connection.
- AP mode
  - Enter [Wi-Fi] under PC Settings, and enter [Show available networks].
  - Attempts are made to connect after checking the DXD wireless AP SSID, which is shown as the research result (the initial value is LGEDXD\_SOFTAP). Enter the password to connect.
  - If the ping test fails despite the wireless connection being complete, please enter the IP address as follows:
    1. Launch the [Network and Sharing Center] and click [Change adapter settings].
      - (Control Panel > Network and Internet > Network and Sharing Center > Change adapter settings)
      - Select a network adapter.
    2. Go to [Properties] in Local Area Connection.
    3. Select [Internet Protocol Version 4 (TCP/IPv4)] and then click [Properties] to set the IP address as follows:
      - IP address: 10.10.10.2 ~ 10.10.10.254 (set an IP address other than 10.10.10.99, 10.10.10.100)
      - [Subnet Mask]: 255.255.255.0
      - [Default Gateway]: 10.10.10.1
      - Do not set up DNS.

## ! NOTE

- Refer to the wireless access point setup guide.
  - "Wireless Access Point Setup Guide (Model: Cisco Linksys EA9200)"

# LIMITED WARRANTY (USA)

THE PRODUCT'S FULL LIMITED WARRANTY TERMS AND CONDITIONS ARE AVAILABLE AT <https://www.lg.com/us> AND/OR YOUR WARRANTY.

**ARBITRATION NOTICE:** THIS LIMITED WARRANTY CONTAINS AN ARBITRATION PROVISION THAT REQUIRES YOU AND LG ELECTRONICS ("LG") TO RESOLVE DISPUTES BY BINDING ARBITRATION INSTEAD OF IN COURT, UNLESS YOU CHOOSE TO OPT OUT. IN ARBITRATION, CLASS ACTIONS AND JURY TRIALS ARE NOT PERMITTED. PLEASE SEE THE SECTION TITLED "PROCEDURE FOR RESOLVING DISPUTES" BELOW.

## PROCEDURE FOR RESOLVING DISPUTES:

ALL DISPUTES BETWEEN YOU AND LG ARISING OUT OF OR RELATING IN ANY WAY TO THIS LIMITED WARRANTY OR THE PRODUCT SHALL BE RESOLVED EXCLUSIVELY THROUGH BINDING ARBITRATION, AND NOT IN A COURT OF GENERAL JURISDICTION. BINDING ARBITRATION MEANS THAT YOU AND LG ARE EACH WAIVING THE RIGHT TO A JURY TRIAL AND TO BRING OR PARTICIPATE IN A CLASS ACTION.

**Definitions.** For the purposes of this section, references to "LG" mean LG Electronics U.S.A., Inc., its parents, subsidiaries and affiliates, and each of their officers, directors, employees, agents, beneficiaries, predecessors in interest, successors, assigns and suppliers; references to "dispute" or "claim" shall include any dispute, claim or controversy of any kind whatsoever (whether based in contract, tort, statute, regulation, ordinance, fraud, misrepresentation or any other legal or equitable theory) arising out of or relating in any way to the sale, condition or performance of the product or this Limited Warranty.

**Notice of Dispute.** In the event you intend to commence an arbitration proceeding, you must first notify LG in writing at least 30 days in advance of initiating the arbitration by sending a letter to LG at LG Electronics, USA, Inc. Attn: Legal Department- Arbitration 111 Sylvan Avenue, Englewood Cliffs, NJ 07632. You and LG agree to engage in good faith discussions in an attempt to amicably resolve your claim. The notice must provide your name, address, and telephone number; identify the product that is the subject of the claim; and describe the nature of the claim and the relief being sought. If you and LG are unable to resolve the dispute within 30 days, either party may proceed to file a claim for arbitration.

**Agreement to Binding Arbitration and Class Action Waiver.** Upon failure to resolve the dispute during the 30 day period after sending written notice to LG, you and LG agree to resolve any claims between us only by binding arbitration on an individual basis, unless you opt out as provided below. Any dispute between you and LG shall not be combined or consolidated with a dispute involving any other person's or entity's product or claim. More specifically, without limitation of the foregoing, any dispute between you and LG shall not under any circumstances proceed as part of a class or representative action. Instead of arbitration, either party may bring an individual action in small claims court, but that small claims court action may not be brought on a class or representative basis.

**Arbitration Rules and Procedures.** To begin arbitration of a claim, either you or LG must make a written demand for arbitration. The arbitration will be administered by the American Arbitration Association ("AAA") and will be conducted before a single arbitrator under the AAA's Consumer Arbitration Rules that are in effect at the time the arbitration is initiated (referred to as the "AAA Rules") and under the procedures set forth in this section. The AAA Rules are available online at [www.adr.org/consumer](http://www.adr.org/consumer). Send a copy of your written demand for arbitration, as well as a copy of this provision, to the AAA in the manner described in the AAA Rules. You must also send a copy of your written demand to LG at LG Electronics, USA, Inc. Attn: Legal Department- Arbitration 111 Sylvan Avenue, Englewood Cliffs, NJ 07632. If there is a conflict between the AAA Rules and the rules set forth in this section, the rules set forth in this section will govern. This arbitration provision is governed by the Federal Arbitration Act. Judgment may be entered on the arbitrator's award in any court of competent jurisdiction. All issues are for the arbitrator to decide, except that issues relating to the scope and enforceability of the arbitration provision and to the arbitrability of the dispute are for the court to decide. The arbitrator is bound by the terms of this provision.

**Governing Law.** The law of the state of your residence shall govern this Limited Warranty and any disputes between us except to the extent that such law is preempted by or inconsistent with applicable federal law.

**Fees/Costs.** You do not need to pay any fee to begin an arbitration. Upon receipt of your written demand for arbitration, LG will promptly pay all arbitration filing fees to the AAA unless you seek more than \$25,000 in damages, in which case the payment of these fees will be governed by the AAA Rules. Except as otherwise provided for herein, LG will pay all AAA filing, administration and arbitrator fees for any arbitration initiated in accordance with the AAA Rules and this arbitration provision. If you prevail in the arbitration, LG will pay your attorneys' fees and expenses as long as they are reasonable, by considering factors including, but not limited to, the purchase amount and claim amount. Notwithstanding the foregoing, if applicable law allows for an award of reasonable attorneys' fees and expenses, an arbitrator can award them to the same extent that a court would. If the arbitrator finds either the substance of your claim or the relief sought in the demand is frivolous or brought for an improper purpose (as measured by the standards set forth in Federal Rule of Civil Procedure 11(b)), then the payment of all arbitration fees will be governed by the AAA Rules. In such a situation, you agree to reimburse LG for all monies previously disbursed by it that are otherwise your obligation to pay under the AAA Rules. Except as otherwise provided for, LG waives any rights it may have to seek attorneys' fees and expenses from you if LG prevails in the arbitration.

**Hearings and Location.** If your claim is for \$25,000 or less, you may choose to have the arbitration conducted solely on the basis of (1) documents submitted to the arbitrator, (2) through a telephonic hearing, or (3) by an in-person hearing as established by the AAA Rules. If your claim exceeds \$25,000, the right to a hearing will be determined by the AAA Rules. Any in-person arbitration hearings will be held at a location within the federal judicial district in which you reside unless we both agree to another location or we agree to a telephonic arbitration.

**Opt Out.** You may opt out of this dispute resolution procedure. If you opt out, neither you nor LG can require the other to participate in an arbitration proceeding. To opt out, you must send notice to LG no later than 30 calendar days from the date of the first consumer purchaser's purchase of the product by either: (i) sending an e-mail to [optout@lge.com](mailto:optout@lge.com), with the subject line: "Arbitration Opt Out" or (ii) calling 1-800-980-2973. You must include in the opt out e-mail or provide by telephone: (a) your name and address; (b) the date on which the product was purchased; (c) the product model name or model number; and (d) the serial number (the serial number can be found (i) on the product; or (ii) online by accessing <https://www.lg.com/us/support> and clicking on "How do I find my model number?").

You may only opt out of the dispute resolution procedure in the manner described above (that is, by e-mail or telephone); no other form of notice will be effective to opt out of this dispute resolution procedure.

Opting out of this dispute resolution procedure will not affect the coverage of the Limited Warranty in any way, and you will continue to enjoy the full benefits of the Limited Warranty. If you keep this product and do not opt out, then you accept all terms and conditions of the arbitration provision described above.

# LIMITED WARRANTY (CANADA)

THE PRODUCT'S FULL LIMITED WARRANTY TERMS AND CONDITIONS ARE AVAILABLE AT [https://www.lg.com/ca\\_en](https://www.lg.com/ca_en) AND/OR YOUR WARRANTY.

**ARBITRATION NOTICE:** THIS LIMITED WARRANTY CONTAINS AN ARBITRATION PROVISION THAT REQUIRES YOU AND LG TO RESOLVE DISPUTES BY BINDING ARBITRATION INSTEAD OF IN COURT, UNLESS THE LAWS OF YOUR PROVINCE OR TERRITORY DO NOT PERMIT THAT, OR, IN OTHER JURISDICTIONS, IF YOU CHOOSE TO OPT OUT. FOR FURTHER CLARITY, THIS ARBITRATION PROVISION IS NOT APPLICABLE TO CONSUMERS RESIDING IN ONTARIO AND QUÉBEC. IN ARBITRATION, CLASS ACTIONS AND JURY TRIALS ARE NOT PERMITTED. PLEASE SEE THE SECTION TITLED "PROCEDURE FOR RESOLVING DISPUTES" BELOW.

• **DISCLAIMER:**

IF YOU ARE A CONSUMER SUBJECT TO QUÉBEC AND ONTARIO'S CONSUMER PROTECTION ACT, THE EXCLUSION OF WARRANTIES CONTAINED IN THIS SECTION DO NOT EXCLUDE OR LIMIT THE RIGHTS AND REMEDIES THAT YOU MAY HAVE UNDER SUCH ACT, INCLUDING THE RIGHT TO MAKE A CLAIM UNDER ANY OF THE STATUTORY WARRANTIES PROVIDED THEREUNDER.

**PROCEDURE FOR RESOLVING DISPUTES:**

EXCEPT WHERE PROHIBITED AT LAW (INCLUDING WITH RESPECT TO QUÉBEC AND ONTARIO CONSUMERS), ALL DISPUTES BETWEEN YOU AND LG ARISING OUT OF OR RELATING IN ANY WAY TO THIS LIMITED WARRANTY OR THE PRODUCT SHALL BE RESOLVED EXCLUSIVELY THROUGH BINDING ARBITRATION, AND NOT IN A COURT OF GENERAL JURISDICTION. EXCEPT WHERE PROHIBITED AT LAW (INCLUDING WITH RESPECT TO QUÉBEC AND ONTARIO CONSUMERS), YOU AND LG BOTH IRREVOCABLY AGREE TO WAIVE THE RIGHT TO A JURY TRIAL AND TO BRING OR PARTICIPATE IN A CLASS ACTION.

**Definitions.** For the purposes of this section, references to "LG" mean LG Electronics Canada, Inc., its parents, subsidiaries and affiliates, and each of their officers, directors, employees, agents, beneficiaries, predecessors in interest, successors, assigns and suppliers; references to "dispute" or "claim" shall include any dispute, claim or controversy of any kind whatsoever (whether based in contract, tort, statute, regulation, ordinance, fraud, misrepresentation or any other legal or equitable theory) arising out of or relating in any way to the sale, condition or performance of the product or this Limited Warranty.

**Notice of Dispute.** In the event you intend to commence an arbitration proceeding, you must first notify LG in writing at least 30 days in advance of initiating the arbitration by sending a letter to LGECI Legal Team at 20 Norelco Drive, North York, Ontario, Canada M9L 2X6 (the "Notice of Dispute"). You and LG agree to engage in good faith discussions in an attempt to amicably resolve your claim. The notice must provide your name, address, and telephone number; identify the product that is the subject of the claim; and describe the nature of the claim and the relief being sought. If you and LG are unable to resolve the dispute within 30 days of LG's receipt of the Notice of Dispute, the dispute shall be resolved by binding arbitration in accordance with the procedure set out herein. You and LG both agree that, during the arbitration proceeding, the terms (including any amount) of any settlement offer made by either you or LG will not be disclosed to the arbitrator until the arbitrator determines the dispute.

**Agreement to Binding Arbitration and Class Action Waiver.** Upon failure to resolve the dispute during the 30 day period after LG's receipt of the Notice of Dispute, you and LG agree to resolve any claims between you and LG only by binding arbitration on an individual basis, unless you opt out as provided below, or you reside in a jurisdiction that prevents full application of this clause in the circumstances of the claims at issue (in which case if you are a consumer, this clause will only apply if you expressly agree to the arbitration). To the extent permitted by applicable law, any dispute between you and LG shall not be combined or consolidated with a dispute involving any other person's or entity's product or claim. More specifically, without limitation of the foregoing, except to the extent such a prohibition is not permitted at law, any dispute between you and LG shall not under any circumstances proceed as part of a class or representative action. Instead of arbitration, either party may bring an individual action in small claims court, but that small claims court action may not be brought on a class or representative basis except to the extent this prohibition is not permitted at law in your province or territory of jurisdiction as it relates to the claims at issue between you and LG. This does not apply to consumers in Ontario and Québec. In accordance with provincial legislation, the consumer and LG may agree to resolve the dispute using any procedure available, including commencing the action before the competent courts of those provinces.

**Arbitration Rules and Procedures.** To begin arbitration of a claim, either you or LG must make a written demand for arbitration. The arbitration will be private and confidential, and conducted on a simplified and expedited basis before a single arbitrator chosen by the parties under the provincial or territorial commercial arbitration law and rules of the province or territory of your residence. You must also send a copy of your written demand to LG at LG Electronics, Canada, Inc., Attn: Legal Department- Arbitration, 20 Norelco Drive, North York, Ontario M9L 2X6. This arbitration provision is governed by your applicable provincial or territorial commercial arbitration legislation. For consumers in Ontario and Québec, the applicable arbitration legislation only applies if consumers agree to submit the dispute to arbitration. Judgment may be entered on the arbitrator's award in any court of competent jurisdiction. All issues are for the arbitrator to decide, except that, issues relating to the scope and enforceability of the arbitration provision and to the arbitrability of the dispute are for the court to decide. The arbitrator is bound by the terms of this provision.

**Governing Law.** The law of the province or territory of your purchase shall govern this Limited Warranty and any disputes between you and LG except to the extent that such law is preempted by or inconsistent with applicable federal or provincial/territorial law. Should arbitration not be permitted for any claim, action, dispute or controversy between you and LG, you and LG attest to the exclusive jurisdiction of the courts of the province or territory of your purchase for the resolution of the claim, action, dispute or controversy between you and LG.

**Fees/Costs.** You do not need to pay any fee to begin an arbitration. Upon receipt of your written demand for arbitration, LG will promptly pay all arbitration filing fees unless you seek more than \$25,000 in damages, in which case the payment of these fees will be governed by the applicable arbitration rules. Except as otherwise provided for herein, LG will pay all filing, administration and arbitrator fees for any arbitration initiated in accordance with the applicable arbitration rules and this arbitration provision. If you prevail in the arbitration, LG will pay your attorneys' fees and expenses as long as they are reasonable, by considering factors including, but not limited to, the purchase amount and claim amount. Notwithstanding the foregoing, if applicable law allows for an award of reasonable attorneys' fees and expenses, an arbitrator can award them to the same extent that a court would. If the arbitrator finds either the substance of your claim or the relief sought in the demand is frivolous or brought for an improper purpose (as measured by the applicable laws), then the payment of all arbitration fees will be governed by the applicable arbitration rules. In such a situation, you agree to reimburse LG for all monies previously disbursed by it that are otherwise your obligation to pay under the applicable arbitration rules. Except as otherwise provided for, LG waives any rights it may have to seek attorneys' fees and expenses from you if LG prevails in the arbitration.

**Hearings and Location.** If your claim is for \$25,000 or less, you may choose to have the arbitration conducted solely (1) on the basis of documents submitted to the arbitrator, (2) through a telephonic hearing, or (3) by an in-person hearing as established by the applicable arbitration rules. If your claim exceeds \$25,000, the right to a hearing will be determined by the applicable arbitration rules. Any in-person arbitration hearings will be held at the nearest, most mutually-convenient arbitration location available within the province or territory in which you reside unless you and LG both agree to another location or agree to a telephonic arbitration.

**Severability and Waiver.** If any portion of this Limited Warranty (including these arbitration procedures) is unenforceable, the remaining provisions will continue in full force and effect to the maximum extent permitted by applicable law. Should LG fail to enforce strict performance of any provision of this Limited Warranty (including these arbitration procedures), it does not mean that LG intends to waive or has waived any provision or part of this Limited Warranty.

**Opt Out.** The arbitration provision requires you and LG to resolve disputes by binding arbitration instead of court, unless the laws of your province or territory do not permit that, or, in other jurisdictions, if you choose to opt out. The arbitration provision does not apply to consumers in Ontario and Québec.

For individuals that fall within the binding arbitration provisions, you may opt out of this dispute resolution procedure. If you opt out, neither you nor LG can require the other to participate in an arbitration proceeding. To opt out, you must

send notice to LG no later than 30 calendar days from the date of the first consumer purchaser's purchase of the product by either (i) sending an e-mail to [optout@lge.com](mailto:optout@lge.com), with the subject line: "Arbitration Opt Out;" or (ii) calling 1-800-980-2973. You must include in the opt out e-mail or provide by telephone: (a) your name and address; (b) the date on which the product was purchased; (c) the product model name or model number; and (d) the serial number (the serial number can be found (i) on the product; or (ii) online by accessing [https://www.lg.com/ca\\_en/findmodel\\_serial/](https://www.lg.com/ca_en/findmodel_serial/)).

In the event that you "Opt Out", the law of the province or territory of your residence shall govern this Limited Warranty and any disputes between you and LG except to the extent that such law is preempted by or inconsistent with applicable federal or provincial/territorial law. Should arbitration not be permitted for any claim, action, dispute or controversy between you and LG, you and LG agree to attest to the exclusive jurisdiction of the courts of the province or territory of your residence for the resolution of the claim, action, dispute or controversy between you and LG.

You may only opt out of the dispute resolution procedure in the manner described above (that is, by e-mail or telephone); no other form of notice will be effective to opt out of this dispute resolution procedure. Opting out of this dispute resolution procedure will not affect the coverage of the Limited Warranty in any way, and you will continue to enjoy the full benefits of the Limited Warranty. If you keep this product and do not opt out, then you accept all terms and conditions of the arbitration provision described above.

**Conflict of Terms.** In the event of a conflict or inconsistency between the terms of this Limited Warranty and the End User License Agreement ("EULA") in regards to dispute resolution, the terms of this Limited Warranty shall control and govern the rights and obligations of the parties and shall take precedence over the EULA.



**WARNING:** This equipment is compliant with Class A of CISPR 32. In a residential environment this equipment may cause radio interference.

The model and serial number of the product are located on the back and on one side of the product. Record them below in case you ever need service.

Model

Serial No.

#### Supplier's Declaration of Conformity

Trade Name	LG
Responsible Party	LG Electronics USA, Inc.
Address	111 Sylvan Avenue, North Building, Englewood Cliffs, NJ 07632
E-mail	lg.environmental@lge.com